

# **™THEX INOX**



# LEVEL MAGNETIC TRANSDUCERS



Operating principle When the float rises or falls by the guide tube due to the action of liquid is turned on or off a succession of reed contacts to generate an output proportional to the height of the level.  ATEX certificate The complete set of TMN TBEx INOX transmitter is not certified.  The certified elements are: the drive (DEMKO 99 ATEX 127088), the junction box (CESI 00 ATEX 008 U) and cable gland (LCIE 97 ATEX 6006 X)  Process connection Top screw. 2" G. SS AISI316 (1.4401) See others options on Table 1, page 2  Guied tube length (TG) 1502500 mm (Ø12 mm)  Standard dimensions E = 15 mm / S = LR  Tube and last stop SS AISI316 (1.4401)  Temperature -20+100 °C  Protection IP 67  Model Cylindrical Ø52x52 mm. SS AISI316L (FCI604B13) See others options on Table 2, page 2  Pressure 15 K/cm²  Density e < 0,6 g/cm³  Temperature -40+125 °C  Dry/wet (FS/FH) 20,8 / 31,2 mm (For density to 1 g/cm³)  Electrical connection Aluminium connection housing. Ø64,5 x 100 mm Housing certificate			
Guied tube length (TG) 1502500 mm (Ø12 mm)  Standard dimensions E = 15 mm / S = LR  Tube and last stop SS AISI316 (1.4401)  Temperature -20+100 °C  Protection IP 67   Model Cylindrical Ø52x52 mm. SS AISI316L (FCI604B13) See others options on Table 2, page 2  Pressure 15 K/cm² E 0 0,6 g/cm³  Temperature -40+125 °C  Dry/wet (FS/FH) 20,8 / 31,2 mm (For density to 1 g/cm³)  Electrical connection Aluminium connection housing. Ø64,5 x 100 mm  Housing certificate Will 2 G Ex d IIC  Protection certificate IP66  Temperature (Ta) Air: -20+85°C Liquid: -20+100°C  Type ADL (IP68) 10 bar max.  Cable gland certificate Will 2 G-D EExell/EExdIIC  Repeatibility ± 1%  Step between reads 10 mm. Optional 5 mm			the action of liquid is turned on or off a succession of reed contacts to generate an output proportional to the height of the level.  The complete set of TMN TBEx INOX transmitter is not certified.  The certified elements are: the drive (DEMKO 99 ATEX 127088), the junction box (CESI 00 ATEX
Temperature -20+100 °C  Protection IP 67  Model Cylindrical Ø52x52 mm. SS AISI316L (FCI604B13) See others options on Table 2, page 2  Pressure 15 K/cm² Density e < 0,6 g/cm³ Temperature -40+125 °C Dry/wet (FS/FH) 20,8 / 31,2 mm (For density to 1 g/cm³)  Electrical connection Aluminium connection housing. Ø64,5 x 100 mm Housing certificate	>		See others options on Table 1, page 2
Tube and last stop Temperature -20+100 °C Protection IP 67  Model  Cylindrical Ø52x52 mm. SS AISI316L (FCI604B13) See others options on Table 2, page 2  Pressure Density e < 0,6 g/cm³ Temperature -40+125 °C Dry/wet (FS/FH) 20,8 / 31,2 mm (For density to 1 g/cm³)  Electrical connection Housing certificate Frotection certificate IP66 Temperature (Ta) Air: -20+85°C Liquid: -20+100°C Cable gland Cable gland certificate Frotection certificate Frotectio	od.	Standard dimensions	E = 15 mm / S = LR
Model Cylindrical Ø52x52 mm. SS AISI316L (FCI604B13) See others options on Table 2, page 2 Pressure 15 K/cm² Density e < 0,6 g/cm³ Temperature -40+125 °C Dry/wet (FS/FH) 20,8 / 31,2 mm (For density to 1 g/cm³)  Electrical connection Housing certificate Protection certificate Protection certificate IP66 Temperature (Ta) Air: -20+85°C Liquid: -20+100°C Type ADL (IP68) 10 bar max. Cable gland certificate ② II 2 G-D EExell/EExdIIC  Repeatibility ± 1% Step between reads  Cylindrical Ø52x52 mm. SS AISI316L (FCI604B13) See others options on Table 2, page 2  Pressure 15 K/cm² 00 C 20,8 / 31,2 mm (For density to 1 g/cm³)  Aluminium connection housing. Ø64,5 x 100 mm  Air: -20+85°C Liquid: -20+100°C Type ADL (IP68) 10 bar max. Cable gland certificate ② II 2 G-D EExell/EExdIIC	m	Tube and last stop	SS AISI316 (1.4401)
Model Cylindrical Ø52x52 mm. SS AISI316L (FCI604B13) See others options on Table 2, page 2  Pressure 15 K/cm² Density e < 0,6 g/cm³ Temperature -40+125 °C Dry/wet (FS/FH) 20,8 / 31,2 mm (For density to 1 g/cm³)  Electrical connection Aluminium connection housing. Ø64,5 x 100 mm Housing certificate		Temperature	-20+100 °C
Pressure 15 K/cm²  Density e < 0,6 g/cm³  Temperature -40+125 °C  Dry/wet (FS/FH) 20,8 / 31,2 mm (For density to 1 g/cm³)  Electrical connection Aluminium connection housing. Ø64,5 x 100 mm  Housing certificate		Protection	IP 67
Housing certificate  Protection certificate  IP66  Temperature (Ta)  Cable gland  Cable gland certificate  Eyll 2 G Ex d IIC  IP66  Air: -20+85°C  Liquid: -20+100°C  Type ADL (IP68) 10 bar max.  Cable gland certificate  Eyll 2 G Ex d IIC  IP66  Air: -20+85°C  Liquid: -20+100°C  Type ADL (IP68) 10 bar max.  Cable gland certificate  Eyll 2 G Ex d IIC  IP66  Temperature (Ta)  Air: -20+85°C  Liquid: -20+100°C  Type ADL (IP68) 10 bar max.  Cable gland certificate  10 II 2 G Ex d IIC	Float	Pressure Density Temperature	See others options on Table 2, page 2  15 K/cm² e < 0,6 g/cm³  -40+125 °C
Step between reads 10 mm. Optional 5 mm	Housing	Housing certificate Protection certificate Temperature (Ta)  Cable gland	(a) II 2 G Ex d IIC IP66 Air: -20+85°C Liquid: -20+100°C Type ADL (IP68) 10 bar max.
Supply voltage 2 wiles. 1020 vDO		Step between reads	10 mm. Optional 5 mm
		Supply vollage	Z WIIGS. 10ZU VDO

Dimensions
D D D D D D D D D D D D D D D D D D D
Legend
E - Separation process
S - Zone without measurement
LR - Length thread  LT - Total Length
D - Measurement distance
TG - Guied tube
FS - Dry zone of float
FH - Wet zone of float
LCP - Height process connection

	_	Signal range	420 mA	ă,		ATEX 127088
rt,	Converter	Minimum Signal range	16 mA	<u> </u>		0539 🐼 II1G-EEx iallCT1T6
		Update time		CENELEC	Mqx. temp. amb.T1T4	85 °C
			$<$ (Vsup8) / 0.023 [ $\Omega$ ]		Max. temp. amb.T5,T6	60 °C
			$\leq \pm 0{,}01\%$ to span / $100\Omega$		Applicable in zones	0,1 ó 2
Outp	Error detect.	Programmable		gal	EMC 89/336/EEC,	
		A max./min. of scale	23 mA/3,5 mA (NAMUR NE43)		Emission	EN 50 081-1, EN 50 081-2
	ш ө	Off Not defined		Immunity	EN 50 082-2, EN 50 082-1	
	dats	$U_i - I_i$	28 VDC - 120 mADC	3	ATEX 94/9/EC	EN 50014-1 and EN 50020
		$P_{i}$	0,84 W			
	Ë	$L_i - C_i$	$L_{i} - C_{i} \le 10 \mu\text{H} - \le 1 \text{nF}$			

Table 1: Process connection

Thread (Gas)	1"1/2	2"
Material	SS AISI31	6 (1.4401)
e/c (mm)	50	40
E (mm)	1	5
LR (mm)	2	0
LCP (mm)	11	4
	e/c E LCP	e/c   E   LCP   LR

Table 2: Floats

Mandal	FOICOOD40	EOICO ADAO
Model	FCI602B13	FCI604B13
Material	SS AISI316	SL (1.4404)
Dimension (mm)	Ø 44x63	Ø 52x52
Pressure (kg/cm²)	15	5
Density (g/cm³)	e > 0,72	e > 0,6
FS / FH (mm)	17 / 46	20,8 / 31,2

Although you can combine any float with any thread, it is desirable that the float is narrower than the width of thread so that the sensor can be installed without disassembly. Columns of two tables show the consistent combinations.

## Installation conditions

## Handling

Do not use the junction box to transport or to install the sensor in the tank. Ensure that the body is at ground potential.

## **Mounting position**

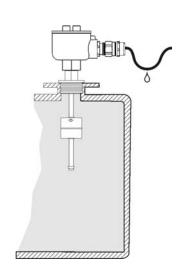
Sensor must be mounted vertically. It is advisable to leave enough space on the wall of the tank to prevent the float can touch and avoid the proximity of ferrous or magnetic materials. It is advisable to install the sensor away from the stirring elements, if any.

#### **Electric wire**

Use an appropriate cable for the electrical conditions of the facility. Gland is desirable that the full closure to the cable and is essential in the event there is humidity or be installed outdoors. In these cases, make a loop in the cable to the elimination of droplets accumulated (see figure).

#### Maintenance

In some cases, depending on the medium control and the residence time can be deposited into the guide tube a layer of material will be removed so as not to obstruct the movement of the float. To do this, cleaning it and / or removal. Do not open the cover under tension.



# Accessories

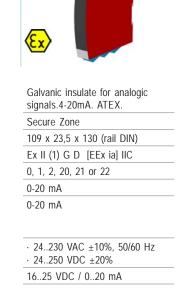
	IPD
0	1225

Function	Digital display instrument. 3 set points. Several magnitudes.
Installation	Secure Zone
Assembly dimens. (mm)	96 x 50 x 70 (panel)
Aprobación Ex/ I.S.	-
Applicable to zones	-
Range	4-20 mA
Output	IPD-V: Only visualization. IPD-VR: Visualization and 3 SPST, 2A/250 VAC
Supply	· 60260 VAC ±10%, 50/60 Hz · 2260 VDC ±20%
Loop supply	1625 VDC / 020 mA



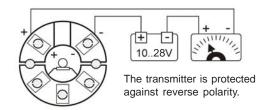
Digital display instrument. ATEX certificate.			
Classified Zone			
96 x 48 x 120 (panel)			
Ex II 1 G [EEx ia] IIC T6			
0, 1 or 2			
3,6-23 mA			
Visualization by LCD display to 4 digits.			
Own supply voltage to loop current.			

16..25 VDC / 0..20 mA



AG-5104-B

# **Connection diagram**



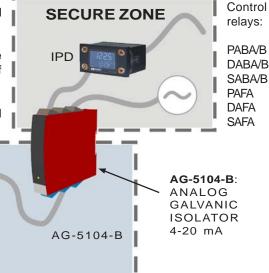
## Mounting for intrinsic safety "ia"

# Safety precautions

For secure installation of the transducer TMN in dangerous zones should be taken into account:

 $\cdot$  The transducer should be installed only by qualified personnel who are familiar with national and international laws and the rules and policies of application of this type of environment.

For more information refer to the EN 60 079-14 law for electrical installations in dangerous zones.



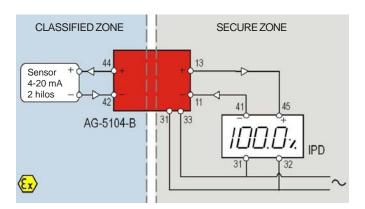
# **Examples of application**

**CLASSIFIED ZONE** 

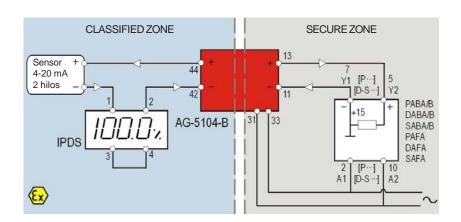
**IPDS** 

(Optional)

Magnetic transducer



Sensor supply, galvanic separation and display secure zone.



Sensor supply, display in classified zone, galvanic separation and 1 or 2 set points in secure zone.

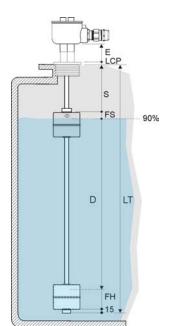
#### Recommendations and examples to place an order

Determine the resolution you want in your measurement by choosing appropriate step between readings. A smaller distance between readings, better resolution will be.

The resulting measures are a function of the density of the liquid and the float. If not specified otherwise, the calculations are based on the density of water, 1 g/cm<sup>3</sup>.

Note that the measurement can never be done from the bottom of the tank because there are some unavoidable levels resulting from the construction of the sensor itself, corresponding to the end of the guide tube and the height where stands the float level (see size chart on the first page for your understanding).

It is essential that the sensor is manufactured to the maximum internal height of the tank as it can place the measuring distance where it suits you, taking into account the above. In any case, it is recommended that the total length of the sensor is somewhat lower than the maximum height inside the tank to prevent the tube is slightly curved and hinder the movement



You can determine a bound (S) to establish an area where there is no reading at all. In case you want to separate the head from the process connection (because of high temperature, for example) may specify a dimension (E) above the standard.

# To place your order are necessary the following:

- the passage between readings
- the length of the area without measurement (S)
- the total length (LT)
- the density of the liquid, if known and different from 1 g / cm<sup>3</sup>

#### Example

In a deposit of 1500 mm high skilled (LT) containing water to be measured up to 90% capacity. The distance from the bottom of the flange to the maximum fill height is 75 mm (S). You want a reading of 10 mm. Electrically connect to an existing loop 4-20 mA (2 wires).

The data needed for manufacturing are:

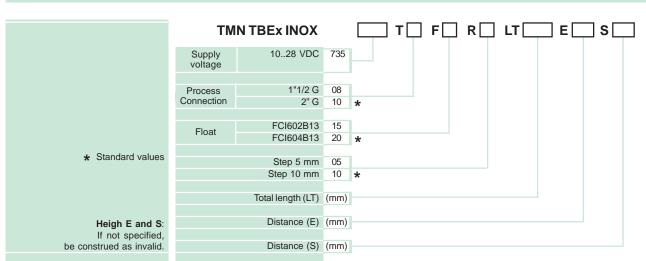
Step = 10 mm

S = 75 mm

Overall length 1500 mm

LT = liquid density, if other than 1 g/cm<sup>3</sup>

# Reference composition



To compose a reference, select an option from each of the columns. Example: TMN TBEx INOX 735 P10 R10 LT1500 S75







